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# Fluke Ti Series Industrial Thermal Imagers

# The ultimate tools for troubleshooting and maintenance

Rugged, reliable, easy to use...what you expect from Fluke

Ti32 shown with optional telephoto lens

# Why thermal imaging?

# Where can thermal imaging save me time and money?

For a library of thermal imaging case studies and application notes visit www.fluke.eu/ti.

- Inside electrical distribution and service (switch gear, panels, controls, fuses, transformers, receptacles, lighting, conductors, overhead buses, and motor control centers)
- Motors, pumps and mechanical (electric motors and generators, pumps, compressors, evaporators, bearings, couplings, gearboxes, gaskets/ seals, belts, rollers, and disconnects)
- **Process** (tanks and vessels, pipes, valves and traps, reactors, and process insulation)
- HVAC/R (air conditioning, heating, air handlers, and refrigeration)
- Outside electrical distribution for utilities (transformers, bushings, insulators, transmission lines, other exterior conductors, service connections, disconnects, and capacitor banks)

# Safety

Thermal imaging is a non-contact technology used to help identify potential electrical, mechanical, or process problems from a safe distance. This means you can scan moving, elevated, and high temperature surfaces without needing to get too close.

# Productivity

Whether you work in an industrial or commercial facility, you can quickly scan large surface areas for temperature differences that often indicate that a problem exists or a failure could be imminent.

### Profitability

Turn to thermal imaging to drive improvements to your bottom line. Use it to reduce energy usage or to help keep your mission critical equipment running.



Tank level too low



Abnormal uneven heating on motor



Overheating bearing cap



Three-phase switchgear load imbalance



# Fluke Ti Series Industrial Thermal Imagers

### Superior image quality

Just use a Fluke imager and you'll immediately see the difference. Fluke delivers the clear, crisp images needed to find and fix problems fast.

- Industry leading thermal sensitivity (NETD) enables you to identify the small temperature differences that could indicate big problems
- Even the smallest details become visible with the large, widescreen full VGA color LCD display
- Patented IR-Fusion<sup>®</sup>, only from Fluke, delivers the industry's best visible/infrared image alignment and focusing

# Easy to use

When you pick up a tool, you need it to operate and deliver results without having to read a heavy manual.

- Intuitive, three-button menu is easy to use...simply navigate with the push of a thumb
- Easy, manual focus allows for precise image viewing control
- File management is effortless with the Fluke proprietary .is2 file format, which automatically stores the visual image, infrared image, voice and text annotations in one simple file (other file formats are also supported both on imager and in Smartview software)

### Rugged

Tools are meant to be used, and Fluke thermal imagers are designed to reliably operate in the toughest industrial environments.

- Engineered and tested to withstand a 2 meter drop—when was the last time you dropped a tool?
- Withstands dust and water-tested to an IP54 rating
- $\bullet$  Use in ambient temperatures as low as -10 °C and high as +50 °C

#### **Quick Product Selection Guide**

	Ti32	Ti25	<b>Ti10</b>	Ti9
Detector type	320 x 240	160 x 120	160 x 120	160 x 120
Thermal sensitivity	50 mK	100 mK	200 mK	200 mK
Temperature range	600°C	350°C	250°C	250°C
IR-Fusion®	•	•	•	
Optional lenses	•			
Replaceable batteries	•			
Voice annotation	•	•		
Choice of palettes	15	6	6	4

For detailed specifications see page 7.



The rugged conditions of the Whistler ski resort in Western Canada are no match for Fluke thermal imagers.



Field replaceable batteries in the Ti32 give you maximum flexibility no matter where your work takes you.



Fluke Ti25

# Fluke IR-Fusion®



### **IR-Fusion viewing options**



Full (traditional) infrared: Displays a full screen infrared view for maximum infrared detail.



**Picture-in-picture:** Maintains a frame of reference by placing an IR "window" within a visual (visible light) image.



**Blending:** Blends the visible and infrared images together in any user-selected proportion to create a more compelling, understandable image.



**IR/color alarm:** Isolates problematic areas by displaying a visual image with infrared highlights for surface temperatures in between, above or below, or outside a user-selected range.



Full Visual (visible light): Displays a digital photographic image, as you would get from a digital camera.

### More than picture in picture

Infrared images alone can be difficult to understand, which is why Fluke pioneered IR-Fusion<sup>®</sup>, a revolutionary marriage of visible and infrared images never before seen in commercial or industrial thermal imagers. Automatically capturing a visible image with every infrared image allows you to always know exactly what you're looking at.

### Not all fusion is created equal

Don't be fooled by imitators. Patented IR-Fusion<sup>®</sup> is the only solution with physical parallax correction, enabling the perfect alignment and blending of both infrared and visible images. While many manufactures have attempted to duplicate Fluke IR-Fusion<sup>®</sup>, none have been able to match it. Turn to Fluke IR-Fusion<sup>®</sup> to deliver the industry's best thermal images.

#### **Thermal imager features**



# FLUKE ®

# SmartView<sup>®</sup> Software

### Powerful

Everything you need for analysis and reporting.

- Extensive annotation, editing, and viewing options with full IR-Fusion® capabilities
- 3D-IR<sup>™</sup> delivers unique three-dimensional analysis capabilities
- Multiple reporting options and templates

### Easy to use

It's never been easier to enhance and analyze your thermal images.

- SmartView<sup>®</sup> tools and controls allow easy access to editing functions
- Report Wizard guides you through automatic, professional report generation

#### Included with every imager

Fluke includes SmartView  $\mbox{\tiny \$}$  software with unlimited licenses and lifetime upgrades with every thermal imager.

• No need to pay extra for a professional software solution



Navigate, analyze and enhance IR images



Organize data with extensive annotations



#### **SmartView**<sup>®</sup> system requirements

#### Software requirements

- Microsoft Windows XP/Vista
- Web browser for product registration and viewing FAQs: Microsoft\* Internet Explorer 5.0 or newer
- Microsoft® Word 2007 for report template modification (optional)

#### **Hardware requirements**

- Memory card reader to transfer images to computer (included)
- $\bullet$  512 MB RAM (IGB for Vista), not including the space requirements for web browser and Microsoft\* Word
- 16-bit color, 1024x768 resolution video or better
- Color printer for printing images (optional)
- CD-ROM drive for installing SmartView<sup>...</sup> software

# Thermal imaging terminology explained



Ironbow



Blue-red



High contrast



Amber



Hot metal



Grey

#### **Palette**—Color representation of the temperatures (temperature scale) in a displayed image. Certain color palettes meet personal preferences or optimize the image for different applications and/or problems. An example of the different palettes appear to the right.

**Sensor Size**—Similar to digital cameras the sensor size describes the amount of displayed points per image of a thermal imager. A sensor size of 320 x 240 captures and displays more than 76,800 measurement points with each measurement. If the imager is fully radiometric then it also truly measures and stores all captured points with the image.

**Field of view (FOV)**—Indicates what the thermal imager sees or measures at a given moment. The combination of the Field Of View specification and the distance to the measured object determines which surface or part of an object will be measured as a total. A FOV calculator on www.fluke.eu/ti helps you calculate the measurement surface at various distances to the object.

**Thermal sensitivity**—Indicates what the smallest temperature difference is which can be measured/displayed in an image. It basically is the maximum resolution of the image and is referred to as NETD (noise equivalent temperature difference).

**Emissivity adjustment**—All surfaces emit infrared energy or heat. The level of emission varies much per surface and is described with the term emissivity. Painted coatings and materials usually have a high emissivity while polished aluminum has a low emissivity. Visit www.fluke.eu/ti for a table with emissivities for different materials. To measure the temperature of a material accurately it will be necessary to adjust for the material's emissivity.

**Span**—The set of temperature values that can be measured within a preset range. Adjusting the span allows you to see more subtle temperature gradients (or contrast) in a captured image. When the span is optimized the imager shows 256 different shades of color in an image.



Specifications				
	Ti32	Ti25	Ti10	Ti9
Temperature Temperature measurement range				
(not calibrated below -10 °C)	-20 °C to +600°C	-20 °C to +350 °C	-20 °C to +250 °C	
Temperature measurement accuracy	± 2 °C or 2 % (at 25°C nominal, whichever is greater) Yes		± 5 °C or 5 % (at 25°C nominal, whichever is greater)	
On-screen emissivity correction On-screen reflected background	Yes			
temperature compensation			-	
On-screen transmission correction Imaging performance	Yes		_	
Detector type	320 X 240 Focal Plane Array, uncooled microbolometer	160 X 120 Focal F	Plane Array, uncooled microbolometer	
Thermal sensitivity (NETD)	≤ 0.05 °C at 30 °C (50 mK)	≤ 0.1 °C at 30 °C (100 mK)	≤ 0.2 °C at 30 °C (200 mK)	)
Infrared spectral band Visual (visible light) camera	Industrial Performance 2.0 Megapixel	7.5 mm to 14 mm (long wave)	mance 1.3 MegaPixel –	
Minimum focus distance		46 cm		_
Standard infrared lens type				
Field of view Spatial resolution (IFOV)	23 ° x 17 ° 1.25 mRad			
Minimum focus distance	15 cm			
Optional telephoto infrared lens type				
Field of view	11.5 ° x 8.7 °		_	
Spatial resolution (IFOV) Minimum focus distance	0.63 mRad 45 cm			
Optional wide-angle infrared lens type				
Field of view	46 ° x 34 °		_	
Spatial resolution (IFOV) Minimum focus distance	2.50 mRad 7.5 cm			
Focus mechanism		I, one-handed Smart Focus capab		
Image presentation				
Palettes	Ironbow, Blue-Red, High Contrast, Amber Inverted,	Ironbow, Blue-Red, High Contrast,		
Standard	Hot Metal, Grayscale, Grayscale Inverted	Amber, Hot Metal, Grey	Ironbow, Blue-Red, High Contrast	t, Grey
Ultra Contrast	Yes			
Level and span Fast auto toggle between manual		scaling and manual scaling of level	· · ·	
and auto modes	Yes		-	
Fast auto-rescale in manual mode Minimum span (in manual mode)	Yes 2.5 °C		5°C	
Minimum span (in auto mode)	5°C		10 °C	
IR Fusion <sup>®</sup> information				
Automatically aligned (parallax		Yes		
correctable) visual and IR blending		Tes		-
Picture-In-Picture (PIP)	Three levels of on-screen IR blending displa	ayed in center of LCD	100 % IR displayed in center or LCD	-
Picture-In-Picture (PIP) Full screen infrared	Three levels of on-screen IR blending displa	ayed in center of LCD	100 % IR displayed in center or LCD 100 % IR displayed in center of LCD	_  _
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Picture-In-Picture (PIP) Full screen infrared Color alarms (temperature alarms) Voice Annotation Voice annotation Image capture and data storage Image capture, review, save mechanism Storage medium File formats Export file formats w/ SmartView® software	Three levels of on-screen IR blending displa High-temperature Alarm (User selectable) 60 seconds maximum recording time per image; re One-handec SD Memory Card (2 GB memory card will store at leas annotations, or 3000 basic bitmap (.bmp) images, or 30 Non-radiometric (.bmp) or (.jpeg) or fully-radiometric (.is2) No analysis software required for non-radiometric (.bmp and .jpeg) files JPEG, JPG, J	ived in center of LCD ayed in center of LCD viewable playback on imager l image capture, review, and save of the 1200 fully radiometric (.is2) IR an 100 jpeg (.jpeg) images, transferrat Non-radiometr No analysis software PE, JFIF, BMP, GIF, DIB, PNG, TIF	100 % IR displayed in center of LCD 	
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Picture-In-Picture (PIP)         Full screen infrared         Color alarms (temperature alarms)         Voice Annotation         Voice Annotation         Image capture and data storage         Image capture, review, save mechanism         Storage medium         File formats         Export file formats w/ SmartView® software         Memory review         Software controls and adjustments         Language selection         Image controls         On-screen indicators         Power         Battery type         Battery charging         AC operation	Three levels of on-screen IR blending displa High-temperature Alarm (User selectable) 60 seconds maximum recording time per image; re One-handec SD Memory Card (2 GB memory card will store at leas annotations, or 3000 basic bitmap (.bmp) images, or 30 Non-radiometric (.bmp) or (.jpeg) or fully-radiometric (.is2) No analysis software required for non-radiometric (.bmp and .jpeg) files JPEG, JPG, J Thumbnail view navigation and review selection English, German, French, Spanish, Portuguese Trac Smo Battery status, real time clock and center po Two replaceable rechargeable battery packs (Lithium ion) 4+ hours per battery pack Two-bay AC battery charger AC ad	ayed in center of LCD ayed in center of LCD viewable playback on imager l image capture, review, and save of st 1200 fully radiometric (.is2) IR an 000 jpeg (.jpeg) images; transferrat Non-radiometr No analysis software PE, JFIF, BMP, GIF, DIB, PNG, TIF Sequentia , Italian, Swedish, Finnish, Russiar ditional Chinese, Korean, Japanese oth auto scaling and manual scalin int temperature, range and span in Internal recha 3 to 4 h 2 hours with ac charger or d apter/charger 110/230 V ac, 50/60	100 % IR displayed in center of LCD	
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Picture-in-Picture (PIP)         Full screen infrared         Color alarms (temperature alarms)         Voice Annotation         Voice annotation         Image capture and data storage         Image capture, review, save mechanism         Storage medium         File formats         Export file formats w/ SmartView® software         Memory review         Software controls and adjustments         Language selection         Image controls         On-screen indicators         Power         Battery type         Battery charging         AC operation         Power saving         Environmental and mechanical design         Operating temperature	Three levels of on-screen IR blending displa High-temperature Alarm (User selectable) 60 seconds maximum recording time per image; re One-handec SD Memory Card (2 GB memory card will store at leas annotations, or 3000 basic bitmap (.bmp) images, or 30 Non-radiometric (.bmp) or (.jpeg) or fully-radiometric (.is2) No analysis software required for non-radiometric (.bmp and .jpeg) files JPEG, JPG, J Thumbnail view navigation and review selection English, German, French, Spanish, Portuguese Trac Smo Battery status, real time clock and center po Two replaceable rechargeable battery packs (Lithium ion) 4+ hours per battery pack Two-bay AC battery charger AC ad	ayed in center of LCD ayed in center of LCD viewable playback on imager l image capture, review, and save of the state of the state of the state of the state Non-radiometric (.is2) IR an 000 jpeg (.jpeg) images; transferrat Non-radiometric No analysis software PE, JFIF, BMP, GIF, DIB, PNG, TIF Sequentia , Italian, Swedish, Finnish, Russiar ititional Chinese, Korean, Japanese oth auto scaling and manual scalin int temperature, range and span in Internal recha 3 to 4 h 2 hours with ac charger or d apter/charger 110/230 V ac, 50/60 ihutdown and sleep modes (user sp -10 to +50 °C -20 to +50 °C	100 % IR displayed in center of LCD	
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Picture-In-Picture (PIP)         Full screen infrared         Color alarms (temperature alarms)         Voice Annotation         Voice annotation         Image capture and data storage         Image capture, review, save mechanism         Storage medium         File formats         Export file formats w/ SmartView® software         Memory review         Software controls and adjustments         Language selection         Image controls         On-screen indicators         Power         Battery type         Battery type         Battery charging         AC operation         Power saving         Environmental and mechanical design         Operating temperature         Storage temperature         Relative humidity         Water and dust resistant         Two meter drop test         Protective lens cover         Weight (including battery)	Three levels of on-screen IR blending displa High-temperature Alarm (User selectable) 60 seconds maximum recording time per image; re One-handed SD Memory Card (2 GB memory card will store at leas annotations, or 3000 basic bitmap (.bmp) images, or 30 Non-radiometric (.bmp) or (.jpeg) or fully-radiometric (.is2) No analysis software required for non-radiometric (.bmp and .jpeg) files JPEG, JPG, J Thumbnail view navigation and review selection English, German, French, Spanish, Portuguese Trac Smo Battery status, real time clock and center pc Two replaceable rechargeable battery packs (Lithium ion) 4+ hours per battery packs Two-bay AC battery charger AC ad Automatic s Yes with standard lens Yes 1.05 kg	ayed in center of LCD ayed in center of LCD viewable playback on imager l image capture, review, and save of to 1200 fully radiometric (.is2) IR an 100 jpeg (jpeg) images; transferrat Non-radiometr No analysis software PE, JFIF, BMP, GIF, DIB, PNG, TIF Sequentia , Italian, Swedish, Finnish, Russiar ditional Chinese, Korean, Japanese oth auto scaling and manual scalin int temperature, range and span in Internal recha 3 to 4 f 2 hours with ac charger or d apter/charger 110/230 V ac, 50/60 ihutdown and sleep modes (user sp -10 to +50 °C -20 to +50 °C 10% to 95%, non-condensing IP54	100 % IR displayed in center of LCD	
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# Thermal imaging accessories







#### Got switchgear? You need Hawk IR Windows, from Fluke

Use arc-resistant IR Windows with Quadraband<sup>™</sup> optic technology, exclusive to Hawk IR.

- Reduce the labor required to inspect your switchgear from three heads to one
- Stay safety compliant with NFPA70E and leave the panels closed
- Extend the life of your equipment with more frequent IR scans

For more information, talk to your Hawk IR representative or visit www.irwindows.com

# Expand your thermal imaging capabilities with the following Fluke accessories:



FLK-LENS/TELE1 Telephoto Infrared Lens (Ti32 only)



FLK-TI-SBP3 Extra battery (Ti32 only)



FLK-LENS/WIDE1 Wideangle Infrared Lens (Ti32 only)



Ti-SBC3 Charging Base (Ti32 only)



TI-CAR-CHARGER Thermal Imager Vehicle Charger



TI-TRIPOD Tripod Mounting Base Accessory



# Everything you need to get started is included:

- In-box training DVD
- SmartView<sup>®</sup> analysis and reporting software
- 2 GB SD Memory Card
- SD Card Reader for downloading images into your computer
- Rugged, hard carry case and portable, soft carry case

#### information Fluke Ti32 Thermal Imager

Orderina

Fluke Ti25 Thermal Imager Fluke Ti10 Thermal Imager Fluke Ti9 Electrical Thermal Imager

- Hand strap, adjustable for left of right handed user
- Rechargeable battery (Ti32 includes two external smart rechargeable batteries)
- AC charger/power supply

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